



## TURMOFLUID MB ST 298 S



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**TURMOFLUID MB ST 298 S** is a non-emulsifying multipurpose and high performance cutting oil for the processing of high-alloyed steels.

### Special properties

- Excellent corrosion and wear protection
- Prevents the formation of oil mist
- Chlorine- and zinc-free
- Silicone-free
- Unsuitable for non-ferrous metals

Product Characteristics	Value	Dimension	Norm / Standard
Colour	yellowish, transparent		
Density at 20°C	0,88	g/cm <sup>3</sup>	DIN 51757
Oil type	mineral oil		
Kinematic viscosity at 40°C	32	mm <sup>2</sup> /s	DIN EN ISO 3104
Kinematic viscosity at 100°C	5,5	mm <sup>2</sup> /s	DIN EN ISO 3104
Viscosity index (VI)	102		DIN ISO 2909
Pour point	< -20	°C	DIN ISO 3016
Flash point	> 180	°C	DIN EN ISO 2592

### Application

For threaded rolling, thread cutting, broaching, drawing, twisting, turning and drilling.

### Packaging units

5 l canister, 10 l canister, 20 l canister, 60 l drum, 200 l drum

The products are subject to continuous strict production controls and comply with our own factory specifications. A warranty for each case cannot be given, due to the variety of relevant factors. Therefore, we recommend the implementation of field tests. Herewith, any liability is expressly excluded.

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